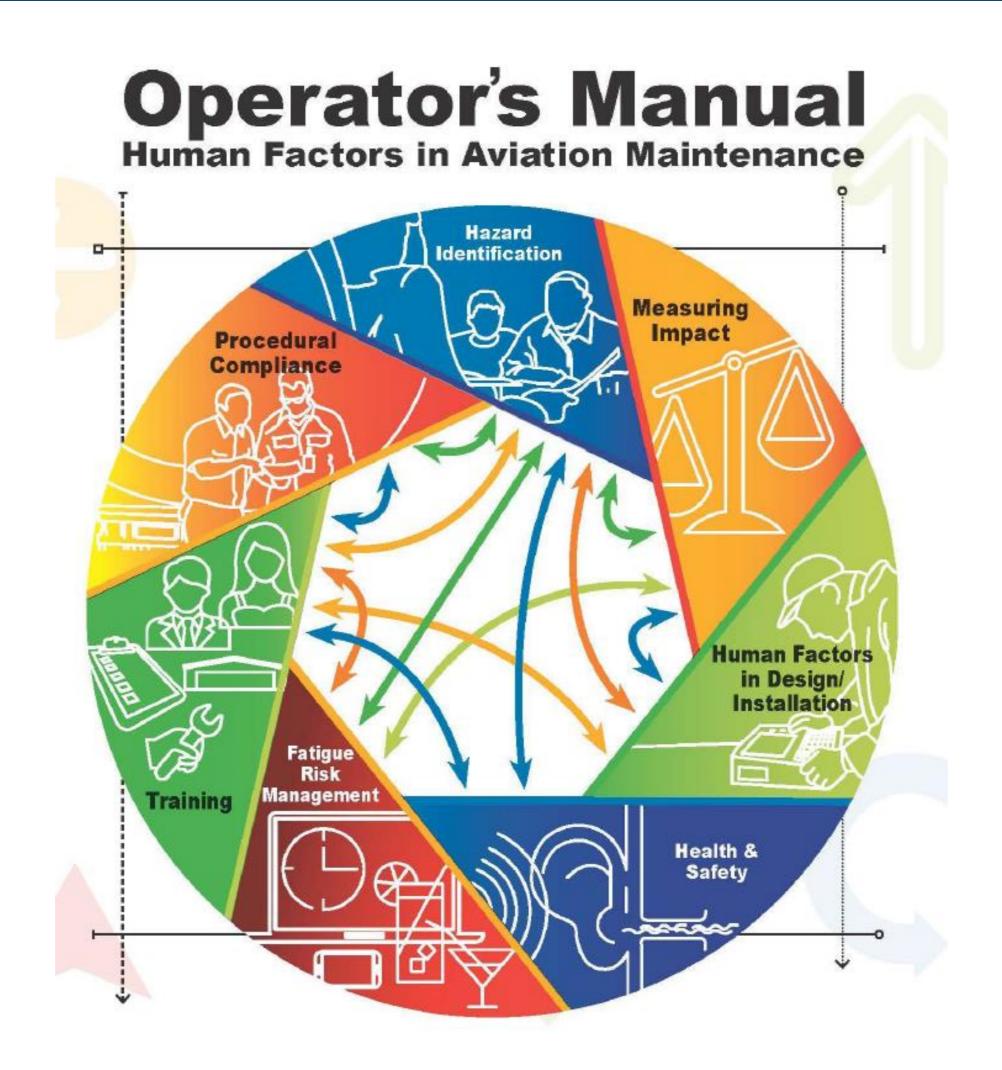
How to Use Maintenance ROI as a Tool to Boost Profits

BY DR. WILLIAM COX CEO, MANAGEMENT & EXCELLENCE

APATS Singapore | september 3-4, 2019



Measuring MT impact is part of the mix



Why maintenance training ROI is high

MT is cheap (costing \$50 an hour*) while airplanes are expensive (e.g. \$2,550/block hr for 757-200**)

Even small impacts on reliability
 due to training easily generate high ROI

¹⁰⁰⁰⁰ 2000 Jan Felb Mar Apr May Jun Jul Aug Sep Oct Nov Dec

^{*} Pratt & Whitney CTC, Line & Base course for NB, 2018

^{**} ICAO, 2017

ROI of a line & base training for A320 engines



Operating Efficiency

Total L&B Course Cost: \$6,700 (incl. \$3,200 tuition) 6 Hours Reduced Downtime: \$22,200 = Simple ROI +231%



Events

Total L&B Course Cost: \$6,700 (incl. \$3,200 tuition) One D&C Prevented: \$18,500 = Simple ROI +176%



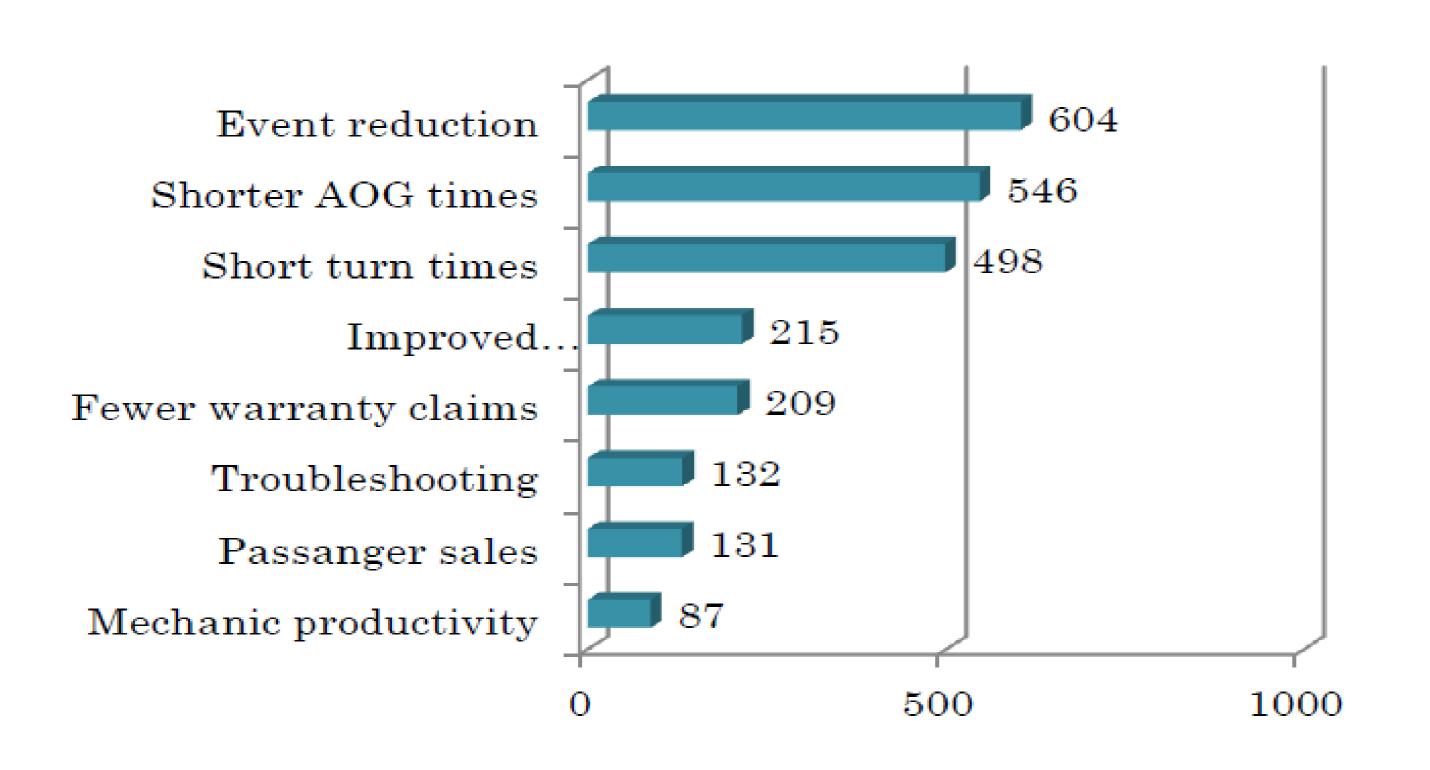
Unscheduled Engine Removals

Total L&B Course Cost: \$6,700 (incl. \$3,200 tuition) One UER Prevented: \$1,068,000

= Simple ROI +15,840%

^{*} Within 1 year of L&B training for NB:adjusted by M&E Training Effectiveness Indicator

Sources of maintenance training ROI



■ ROI contribution at T1

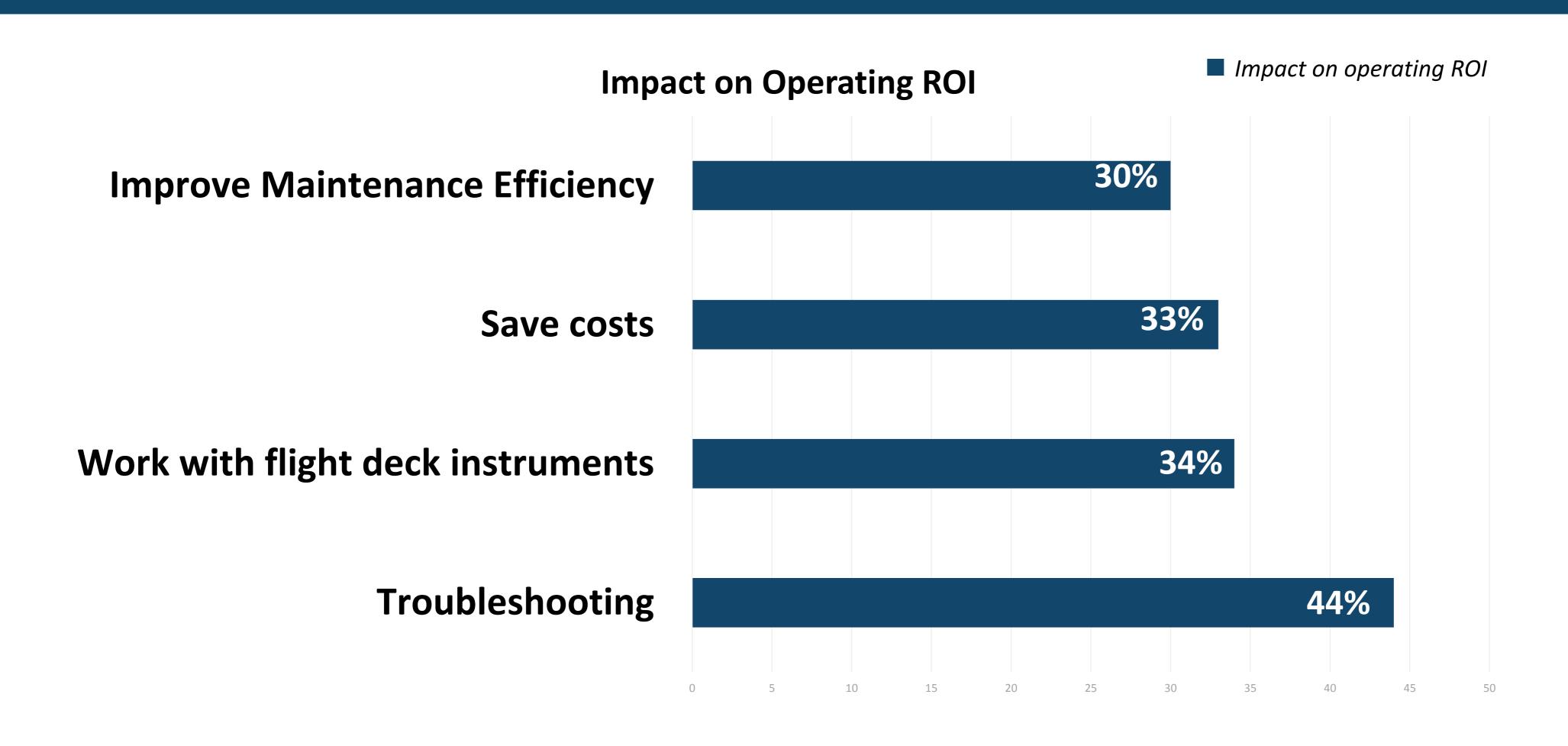
Maintenance training ROI by frame area



Types of training costs

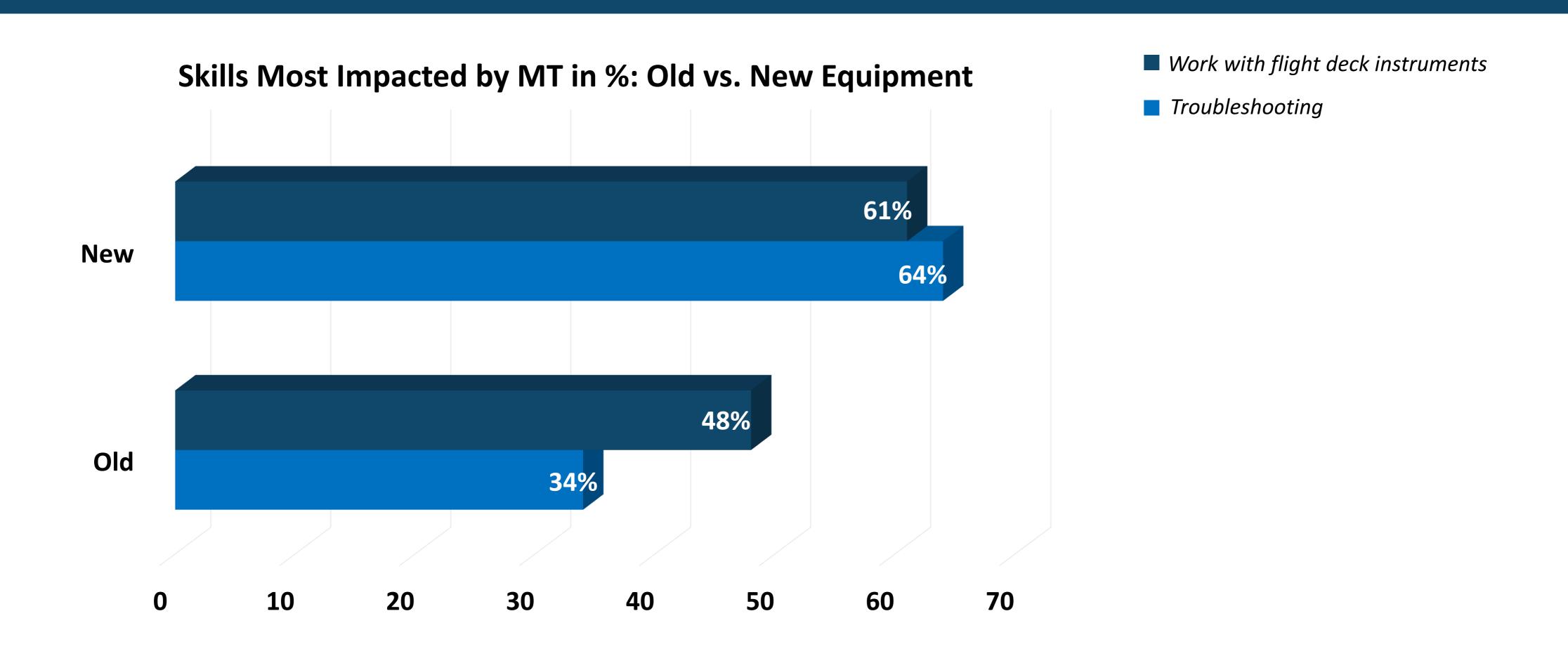
Training Cost Type	Type of Cost	Typical % of Total Training Cost
Impact on Fleet Reliability, AOG Times		70% - 80%
Course Fee	Direct	10-15%
Travel Oops	Direct	5-10%
Internal Processes of Team	Indirect	5%

Skills most impacted by MT



Source: Management & Excellence consolidated client data

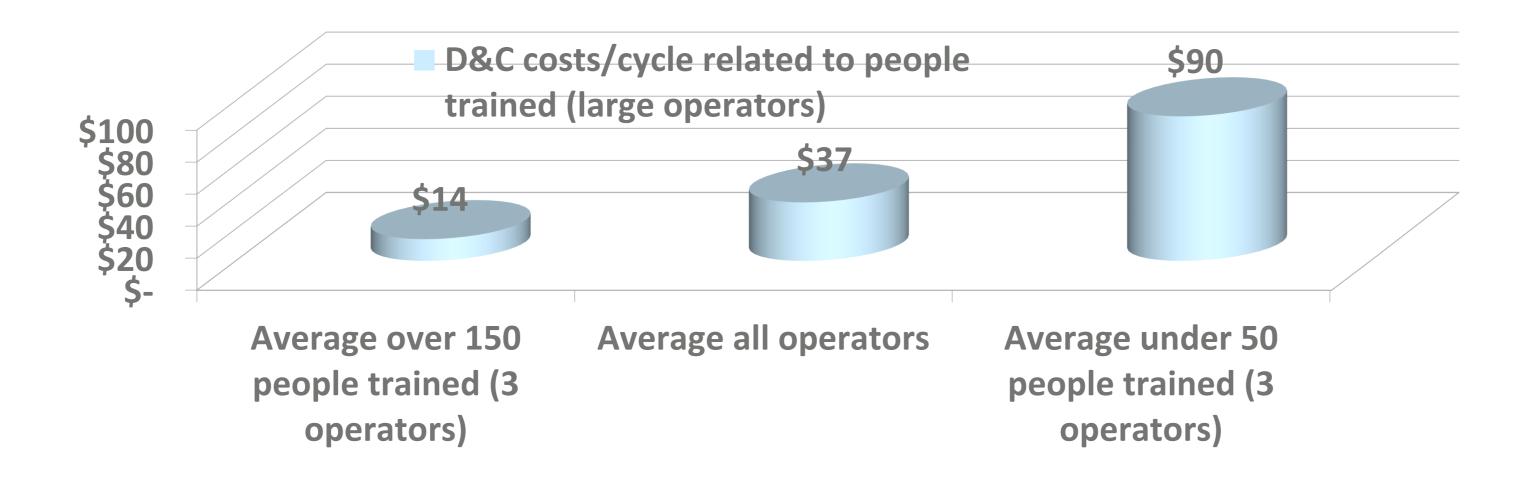
Impact of MT on New vs. Old Equipment



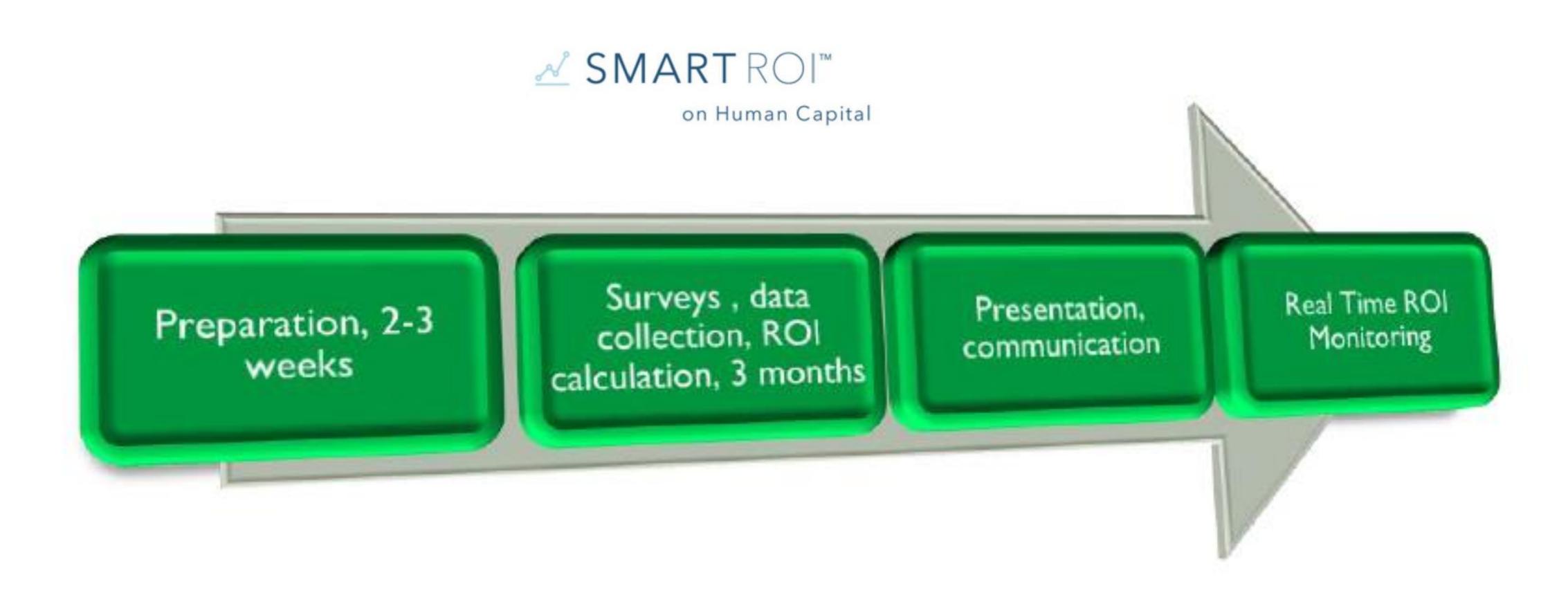
Source: Pratt & Whitney Customer Training Center and Management & Excellence, 2017

Training More Mechanics = Fewer Events

Ops Disruptions/Cycle related to people trained (large operators)

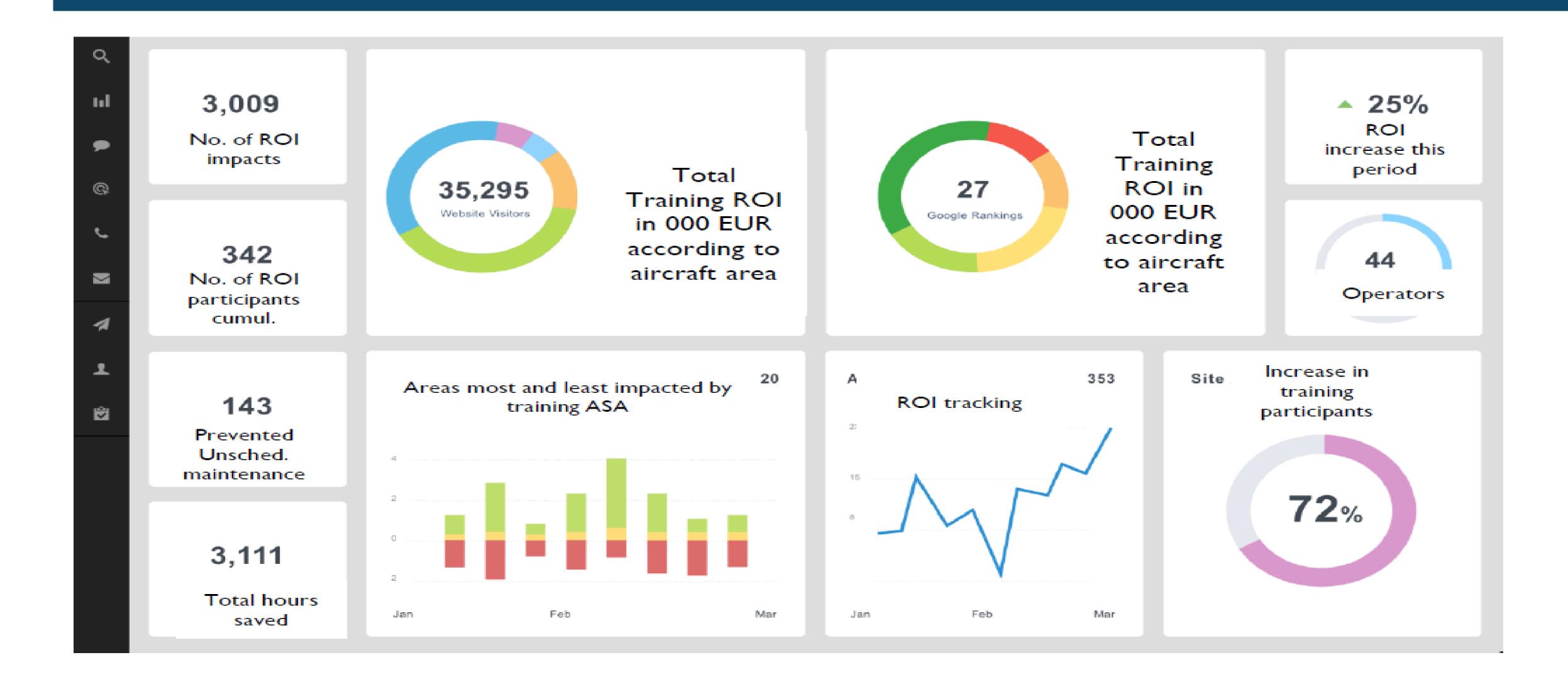


How measuring MT ROI works



How measuring MT ROI works





ROI of MT ROI for OEM's

Impact for OEM	Return types (hypothetical values intended to illustrate returns only)	Costs considered (proportionate costs plus M&E project costs)	M&E benchmarks of how much similar client projects contributed to return types	ROI for OEM is for SMART ROI Pilot Project in US \$ (hypothetical values)
New aircraft sales 1-2 yrs	Revenues from new aircraft sales \$100,000,000	Sales oops, personnel costs, portion of FSR, CS \$ 500,000	2% to 15%	\$1,500,000 to \$14,500,000 ROI
Aftermarket maintenance services 1 yr	Added revenue from maintenance services \$ 10,000,000	Sales oops, personnel costs, portion of FSR, CS \$ 200,000	10% to 25%	\$ 800,000 to \$ 2,300,000 ROI
Added training 1 yr	Added training revenues \$ 500,000	Training costs, room, oops, personnel \$ 50,000	20% to 35%	\$ 50,000 to \$ 125,000
Reduced warranty costs for OEM 1 yr	Reduced warranty costs/aircraft/time period/customer over benchmark \$ 5 mio		2% to 8%	\$ 100,000 to \$ 400,000
Reduced time to sales; sales costs 1-2 yrs	Higher revenues within shorter times	Actual/average sales time, costs & efforts	Included under new aircraft sales and aftermarket sales	
Optimizing training curriculum 6 months	More effective training: customers likely to engage in more training with OEM		Included iunder added training revenues	

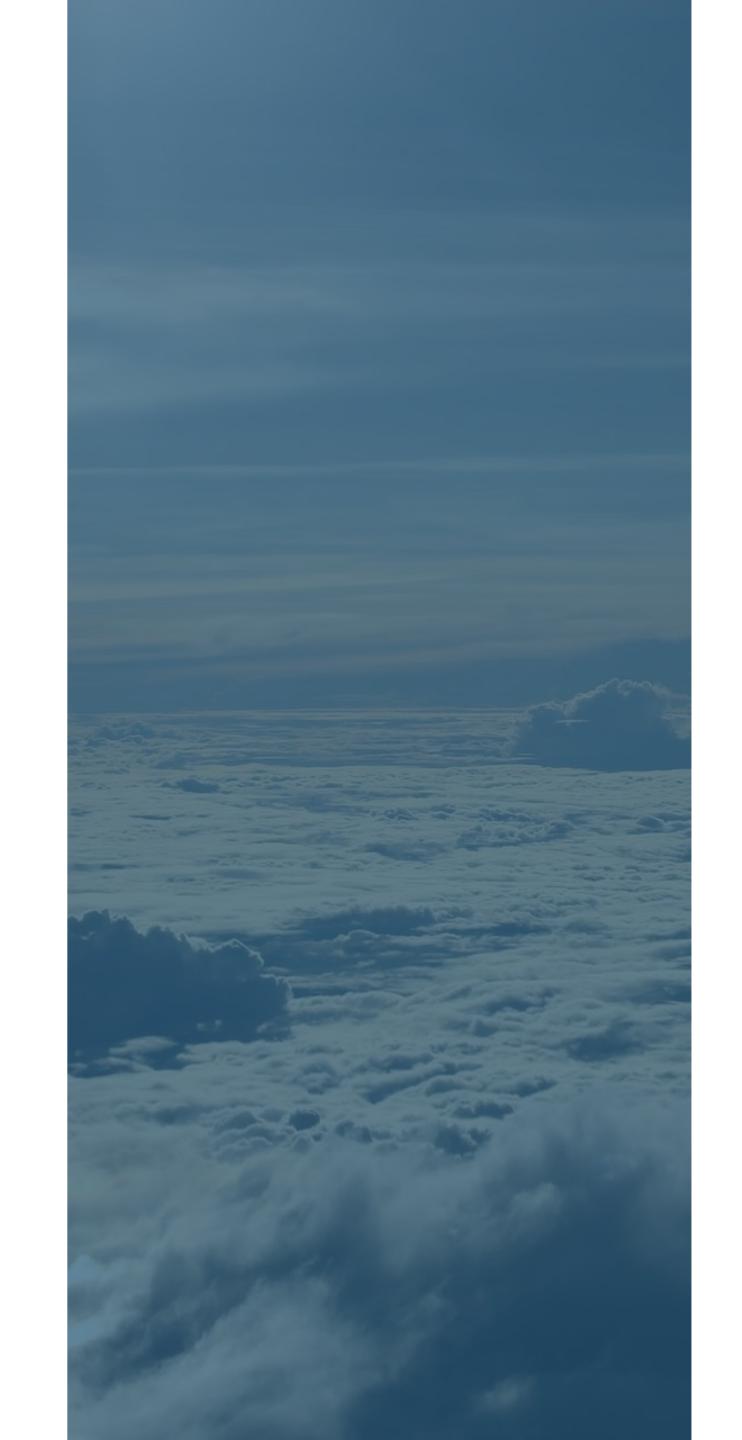
Measuring MT ROI can help recruitment

- ATEC: 27% of FAA certified engineers are 64 yrs or older
- > 500,000-600,000+ engineers needed by 2036 (Airbus, Boeing)
- MT ROI gives them credit, esteem, image & paves way for justifying higher salaries



MT: Issues to decide

- > Which personnel to train when
- > In which areas
- Curriculum, skills needed
- Whom to train with: OEM, in-house, or contractor?
- Maintenance personnel recruitment
- Maintenance allocation plan & budget
- = Optimized maintenance training ROI



Thank you & questions



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